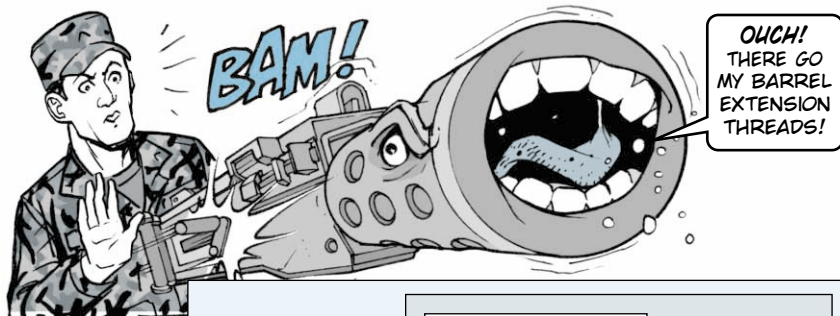


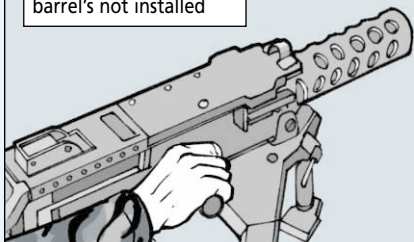
# LET THE BOLT DOWN EASY



If you let the M2's bolt slam forward with no barrel installed, the bolt bangs against the barrel extension and chips its rear threads. That could ruin the extension.

So never dry fire your M2 when the barrel's not installed. Instead, ease the bolt forward.

Ease bolt forward when barrel's not installed



ARMORERS,  
IF THE EXTENSION  
THREADS ARE  
ONLY **CHIPPED**,  
THE M2'S LIKELY  
**STILL USABLE**.  
HERE ARE THE  
CRITERIA...

✗ Chips or cracks on the first thread on the bolt end of the extension and at the barrel end can be stoned smooth as long as the chip or crack doesn't extend beyond the thread.

✗ The remaining full threads cannot have more than one chip or crack. The crack or chip can't extend beyond the thread and the stoned area can't be longer than 1/2 inch.

Have direct support file or stone the chipped or cracked areas smooth. If the barrel can then be easily screwed on, the M2 is OK to use.

Check extension threads for cracks or chips

